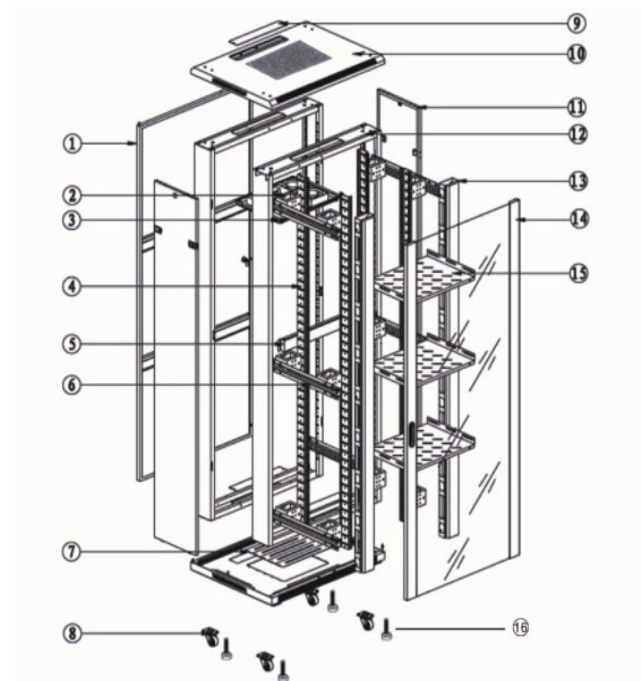


1、Assembling General Schematic Diagram

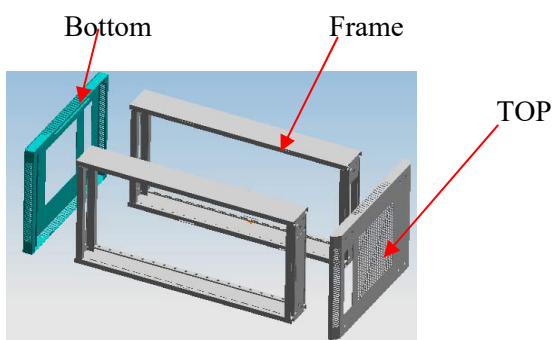


Main Structure:

- 1.Steer rear door 3.Fan tray 4.Mounting profile 5.Blanking panel 6.Mounting angle
7.Bottom 8.Castor 9.Cable entry plate 10.Top 11.Side panel 12.Frame
13.Vertical cable management 14.Front door 15.Fixed shelf 16.Feet

2、Assembling Steps:

2.1: Assembling the top, bottom and frame:



2.1: Putting the frame to top and bottom together, which must be alignment to frame. Using the hex

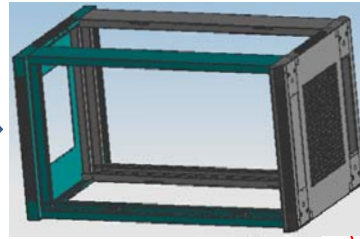


M8 Flange Nut



M8 Allen screw

2.2: Installing the caster on the bottom and cover board on the cable entry of the top :



2.2.1: Using the tapping screws M5x10 to fix the caster on the bottom; If which is heavy duty caster, and use the M8x12;

2.2.2: Using the tapping screws M4x8 to fix the cover board on the cable entry of the top;

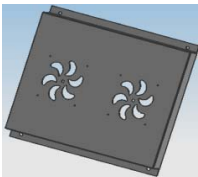


M5x10 Pan head tapping screws



M4x8 Pan head tapping screws

2.3: Installing the fan trays under the top:



Fan tray



2.3: Using the tapping screws M5x10 to fix the fan tray under the top;



M5x10 Pan head tapping screws

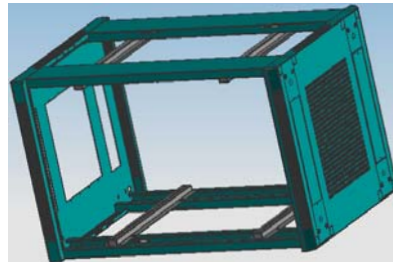
2.4: Installing the mounting angle:



Mounting angle



Frame



2.4: Installing the bayonet-type nut M6 on the frame; and then using the allen screw M6x10 to connect the mounting angle and frame tightly;

Note: 4 pcs mounting angle (below 32U)
6 pcs mounting angle (above 32U)



M6 Bayonet-type nut

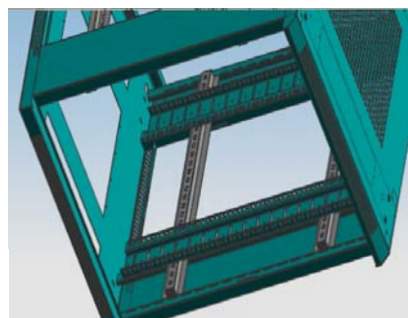


M6x10 Allen screw

2.5: Installing the mounting profile:



Mounting profile

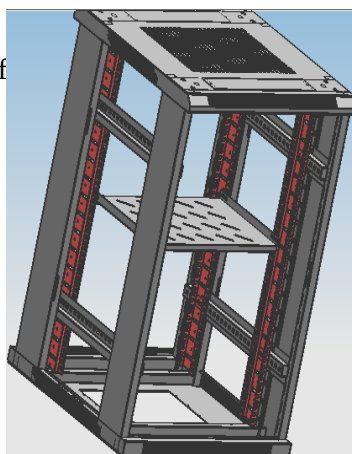


2.5: Installing the bayonet-type nut M6 on the mounting angle; and then using the allen screw M6x10 to connect the mounting profile and mounting angle;

2.6: Installing the fixed shelf and cover board of the bottom



Fixed shelf



2.6.1: Installing the bayonet-type nut M6 on the mounting profile; and then using the allen screw M6x10 to connect the fixed shelf and mounting profile;

2.6.2: Using the tapping screws M4x8 to fix the cover board on the bottom;



M4x8 Pan head tapping screws

2.7: Installing the back door and front door:



Rotational pin



2.7.1: Installing the rotational pin for the back door on the bottom side; and then putting down bolt to aim the hole on the top, which is ok;

2.7.2: The front door is same to back door;

2.8: Installing the side panels:



side panel



2.8: Chucking the clips to the middle of side panels by two hands, and then pushing the side panel to frame;

Note: the clip must be over against the clip-hole of frame;

2.9: Installing the adjustable feet on the bottom:



2.9: On the bottom of cabinet, installing the adjustable feet by the wrench;